



Primers / Surfacer.



Permasolid® HS Wet-on-Wet Speed Surfacers 5550

The Permasolid® HS Wet-on-Wet Speed Surfacers 5550 accelerates the painting process, thanks to its modern, patented Axalta technology. The flash-off time is significantly shorter compared to standard wet-on-wet surfacers. This results in fast processing as well as providing outstanding top coat appearance.

- Simple 1:1 mixing ratio with Permasolid® Wet-on-Wet Speed Surfacers Hardener 3560 + 10% Permasolid® Speed Surfacers Accelerator 9065.
- Fast application in 1 to 2 coats.
- Excellent vertical stability.
- After incredible five-minute flash-off time, it can be scuff sanded or directly overcoated with Permahyd® Hi-TEC Base Coat 480 or Permahyd® Base Coat 280/285
- The modern Axalta technology ensures excellent gloss hold-out after top coating.
- Available in three colours: white, grey and black.
- Priomat® Reactive Pretreatment Wipes 4000 are required for very fast bare metal pretreatment.
- Using the modern Speed-TEC product family within the Hi-TEC Performance System, delivers the shortest repair processes, significant energy cost savings and outstanding results.



Permasolid® HS Speed Surfacers 5500

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The new Permasolid HS Speed Surfacers 5500 significantly speeds up the preparation process, thanks to both its application method and the drying process. Air-drying time is significantly shorter compared to standard air-drying surfacers. This results in fast processing even without IR drying. Added to the speed is a smooth surface that helps to ensure excellent paint results.

- Simple 1:1 mixing ratio with Permasolid Speed Surfacers Hardener 3550.
- Excellent vertical stability.
- Time and energy savings thanks to very impressive air-drying performance.
- Other drying techniques can also be used: forced drying at different temperatures and IR drying.
- From Speed Repair to standard panel repair, in fact any type of job can be handled at the same time, thanks to air-drying.
- The smooth surface helps to ensure excellent gloss hold-out after top coating.
- Available in three colours: white, grey and black.
- **Use of Priomat Reactive Pretreatment Wipes 4000 is mandatory.**



Permasolid® HS Vario Primer Surfacer 5340

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Permasolid® HS Vario Primer Surfacer 5340 is a universal High Solid primer surfacer for fair-value and efficient passenger car refinishing.

- can be applied directly to bare metal and all common plastic substrates found on passenger cars
- can be used as a sanding surfacer and as a non-sanding surfacer
- fast recoating with all waterborne base coats and conventional base coats (wet-on-wet)
- good infrared drying when used as a sanding surfacer
- very good top coat flow
- repair solution before spray putty application
- available colors: light grey and black



Permasolid® HS SpectroFlex Surfacer 5400

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Permasolid® HS SpectroFlex Surfacer 5400 is an innovative coloured 2K HS surfacer system based on new generation acrylic resins.

The system comprises **six coloured surfacers** (white, black, yellow, red, green, blue), which can be mixed with each other using simple mixing formulae.

This system is VOC compliant in all combinations.

Field of application:

As interior colour, as non-sanding surfacer, as sanding surface



Permasolid® HS Performance Surfacer 5320

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Permasolid® HS Performance Surfacer 5320 is a very high-grade two-pack HS sanding surfacer based on acrylic resins.

- very good overspray absorption
- excellent vertical stability
- fast drying
- very good sanding properties
- high solids content = high coverage
- approved by several car manufacturers



Permasolid® HS Premium Surfacer 5310.

Permasolid® HS Premium Surfacer 5310 is a very high-grade two-pack HS sanding surfacer based on acrylic resins.

- very long application time
- ideal, reliable application properties
- excellent sanding properties
- excellent vertical stability
- very high coverage
- excellent filling power
- outstanding top coat flow



Permasolid® HS Express Surfacer 5250

Permasolid® HS Express Surfacer 5250.

Permasolid® HS Express Surfacer 5250 is fast drying 2K high solids sanding surfacer that is ideal for quick and economical paint repairs.

- Very fast air drying properties, especially with the Permacron® Express Reducer 3460. It can be sanded even after 30 to 60 minutes at 20°C.
- Easy to use, no intermediate flash off time when used in combination with Permacron® Express Reducer 3460.
- Good flow and easy to apply
- Flexible in use; can be used with Permasolid® VHS and HS hardeners, as well as with different drying methods such as air drying, oven drying or IR drying
- Good sandability
- sanding possible after air drying for 1 - 2 hours (for spot repairs, partial refinishes)
- Available in black, medium grey and white



Permasolid® 1K UV Primer Surfacer 9002

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UV drying, 1K primer surfacer for ultra-quick minor damage repairs.

Permasolid® 1K UV Primer Surfacer 9002 is slightly transparent and suitable for very fast repairs of small areas of damage and Speed Repairs. The product is dried with a UV-A lamp.

- 1K product, ready for use (no pot life)
- Fast drying using UV-A drying equipment
- Good spraying properties
- Easy sanding
- Suitable for recoating with all Spies Hecker base coats and topcoats



Priomat® 1K Wash Primer 4085

Priomat® 1K Wash Primer 4085.

Priomat® 1K Wash Primer 4085 is a zinc chromate-free one-pack product from our "PVB-System".

Field of application:

As a wash primer on all commonly found metallic substrates.

- VOC compliant
- good corrosion protection
- easy to use (one-pack product)
- available in two different shades of grey
- welding certificate available



Priomat® Wash Primer 4075

Priomat® Wash Primer 4075.

Priomat® Wash Primer 4075 is a zinc chromate-free, phenol-free, acid-curing two-pack wash primer from our "PVB system".

- passivation qualities provide excellent corrosion protection
- for all metal substrates, in particular for aluminium and galvanised steel panels
- fulfils the specifications of many car manufacturers
- easy to apply
- colour: olive grey



Priomat® 1K Spot Primer 4074

Priomat® 1K Spot Primer 4074.

1K aerosol primer, specially developed for Permahyd® Waterborne Base Coat Systems.

Priomat® 1K Spot Primer 4074 is a zinc-chromate free 1K primer for small spots sanded through to bare metal, such as on corners and edges to achieve good corrosion protection. It can be re-coated directly with Permahyd® Hi-TEC base coat 480 or Permahyd® base coat 280/285.

- Can be recoated quickly.
- Good top coat flow.
- Easy handling of SprayMax aerosol can



Priomat® Elastic Primer 3304 transparent

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Priomat® Elastic Primer 3304 transparent is a versatile one-pack adhesion promoter for all plastic parts commonly found on vehicle exteriors.

This primer is characterised by excellent adhesion, high elasticity and easy application.



Permacron® 1:1 Elastic Primer 3300.

Permacron® 1:1 Elastic Primer 3300 is a high-grade 2K primer surfacer for plastic parts.

- good adhesion on all plastics commonly used for passenger cars
- can be applied wet-on-wet
- efficient paint system
- easy to use
- very long application time

> **PRODUCT FINDER**

http://www.axaltacoatingsystems.com/content/spieshecker_corporate/en_GB/products/passenger-cars/primers.print.html