Primers / Surfacers.

The Permasolid® HS Wet-on-Wet Speed Surfacer 5550 accelerates the painting process, thanks to its modern, patented Axalta technology. The flash-off time is significantly shorter compared to standard wet-on-wet surfacers. This results in fast processing as well as providing outstanding top coat appearance.

- Simple 1:1 mixing ratio with Permasolid® Wet-on-Wet Speed Surfacer Hardener 3560 + 10% Permasolid® Speed Surfacer Accelerator 9065.
- Fast application in 1 to 2 coats.
- Excellent vertical stability.
- After incredible five-minute flash-off time, it can be scuff sanded or directly overcoated with Permahyd® Hi-TEC Base Coat 480 or Permahyd® Base Coat 280/285
- The modern Axalta technology ensures excellent gloss hold-out after top coating.
- Available in three colours: white, grey and black.
- Priomat® Reactive Pretreatment Wipes 4000 are required for very fast bare metal pre-treatment.
- Using the modern Speed-TEC product family within the Hi-TEC Performance System, delivers the shortest repair processes, significant energy cost savings and outstanding results.

The Permasolid® HS Speed Surfacer 5500.

The new Permasolid HS Speed Surfacer 5500 significantly speeds up the preparation process, thanks to both its application method and the drying process. Air-drying time is significantly shorter compared to standard air-drying surfacers. This results in fast processing even without IR drying. Added to the speed is a smooth surface that helps to ensure excellent paint results.

- Simple 1:1 mixing ratio with Permasolid Speed Surfacer Hardener 3550.
- Excellent vertical stability.
- Time and energy savings thanks to very impressive air-drying performance.
- Other drying techniques can also be used: forced drying at different temperatures and IR drying.
- From Speed Repair to standard panel repair, in fact any type of job can be handled at the same time, thanks to air-drying.
- The smooth surface helps to ensure excellent gloss hold-out after top coating.
- Available in three colours: white, grey and black.
- Use of Priomat Reactive Pretreatment Wipes 4000 is mandatory.
Permasolid® HS Vario Primer Surfacer 5340.
Permasolid® HS Vario Primer Surfacer 5340 is a universal High Solid primer surfacer for fair-value and efficient passenger car refinishing.

- can be applied directly to bare metal and all common plastic substrates found on passenger cars
- can be used as a sanding surfacer and as a non-sanding surfacer
- fast recoating with all waterborne base coats and conventional base coats (wet-on-wet)
- good infrared drying when used as a sanding surfacer
- very good top coat flow
- repair solution before spray putty application
- available colors: light grey and black

Permasolid® HS SpectroFlex Surfacer 5400.
Permasolid® HS SpectroFlex Surfacer 5400 is an innovative coloured 2K HS surfacer system based on new generation acrylic resins.

The system comprises six coloured surfacers (white, black, yellow, red, green, blue), which can be mixed with each other using simple mixing formulae.

This system is VOC compliant in all combinations.

Field of application:
As interior colour, as non-sanding surfacer, as sanding surface

Permasolid® HS Performance Surfacer 5320.
Permasolid® HS Performance Surfacer 5320 is a very high-grade two-pack HS sanding surfacer based on acrylic resins.

- very good overspray absorption
- excellent vertical stability
- fast drying
- very good sanding properties
- high solids content = high coverage
- approved by several car manufacturers

Permasolid® HS Premium Surfacer 5310.
Permasolid® HS Premium Surfacer 5310 is a very high-grade two-pack HS sanding surfacer based on acrylic resins.

- very long application time
- ideal, reliable application properties
- excellent sanding properties
- excellent vertical stability
- very high coverage
- excellent filling power
- outstanding top coat flow
Permasolid® HS Express Surfacer 5250.

Permasolid® HS Express Surfacer 5250 is fast drying 2K high solids sanding surfacer that is ideal for quick and economical paint repairs.

- Very fast air drying properties, especially with the Permacron® Express Reducer 3460. It can be sanded even after 30 to 60 minutes at 20°C.
- Easy to use, no intermediate flash off time when used in combination with Permacron® Express Reducer 3460.
- Good flow and easy to apply
- Flexible in use; can be used with Permasolid® VHS and HS hardeners, as well as with different drying methods such as air drying, oven drying or IR drying
- Good sandability
- Sanding possible after air drying for 1 - 2 hours (for spot repairs, partial refinishes)
- Available in black, medium grey and white

Permasolid® 1K UV Primer Surfacer 9002.

UV drying, 1K primer surfacer for ultra-quick minor damage repairs. Permasolid® 1K UV Primer Surfacer 9002 is slightly transparent and suitable for very fast repairs of small areas of damage and Speed Repairs. The product is dried with a UV-A lamp.

- 1K product, ready for use (no pot life)
- Fast drying using UV-A drying equipment
- Good spraying properties
- Easy sanding
- Suitable for recoating with all Spies Hecker base coats and topcoats

Priomat® 1K Wash Primer 4085.

Priomat® 1K Wash Primer 4085 is a zinc chromate-free one-pack product from our "PVB-System".

Field of application:
As a wash primer on all commonly found metallic substrates.

- VOC compliant
- good corrosion protection
- easy to use (one-pack product)
- available in two different shades of grey
- welding certificate available
Priomat® Wash Primer 4075.  
Priomat® Wash Primer 4075 is a zinc chromate-free, phenol-free, acid-curing two-pack wash primer from our "PVB system".

- passivation qualities provide excellent corrosion protection
- for all metal substrates, in particular for aluminium and galvanised steel panels
- fulfills the specifications of many car manufacturers
- easy to apply
- colour: olive grey

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Priomat® 1K Spot Primer 4074.  
1K aerosol primer, specially developed for Permahyd® Waterborne Base Coat Systems.

Priomat® 1K Spot Primer 4074 is a zinc-chromate free 1K primer for small spots sanded through to bare metal, such as on corners and edges to achieve good corrosion protection. It can be recoated directly with Permahyd® Hi-TEC base coat 480 or Permahyd® base coat 280/285.

- Can be recoated quickly.
- Good top coat flow.
- Easy handling of SprayMax aerosol can

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Priomat® Elastic Primer 3304 transparent.  
Priomat® Elastic Primer 3304 transparent is a versatile one-pack adhesion promoter for all plastic parts commonly found on vehicle exteriors.

This primer is characterised by excellent adhesion, high elasticity and easy application.

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Permacron® 1:1 Elastic Primer 3300.  
Permacron® 1:1 Elastic Primer 3300 is a high-grade 2K primer surfacer for plastic parts.

- good adhesion on all plastics commonly used for passenger cars
- can be applied wet-on-wet
- efficient paint system
- easy to use
- very long application time
Permacron® 1:1 Elastic Primer 3300