



Additives / Special Products.



Permasolid® Texture Component SA 101

Permasolid® Texture Component SA 101 coarse / SA 102 fine.

Permasolid® Texture Component SA 101 coarse and Permasolid® Texture Component SA 102 fine are additives for Permasolid® HS Automotive Top Coat 275 and can be used to convert the top coat into a textured coating.

This top coat can then be used for painting plastic parts of vehicles.



Permasolid® Matting Components

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Permasolid® Matting Component MA 110 gives Permasolid® HS Clear Coats and Permasolid® HS Automotive Top Coat 275 a matt top coat finish on metal and plastic parts.

Permasolid® Matting Component MA 100 gives Permasolid® HS Automotive Top Coat 275 a matt top coat finish on plastic parts.



Permasolid® Elastic Additive 9050

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Permasolid® Elastic Additive 9050 is an additive based on special polyester resins. It is used to adjust the following products to the elasticity required for painting plastic parts:

- Permasolid® HS surfacer
- Permasolid® HS clear coats
- Permacron® MS clear coats
- Permasolid® HS automotive top coat 275
- Permacron® MS automotive top coat 257 / 730
- Permafleet® HS surfacer
- Permafleet® HS clear coats
- Permafleet® 2K top coats 630 / 670 / 675
- PercoTop® 2K top coats

Permasolid® Elastic Additive 9050 gives the paint system a lasting high degree of elasticity.



Permasolid® HS Accelerator 9025

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Permasolid® HS Accelerator 9025 is a special drying accelerator for spot repairs in certain Permasolid® HS Clear Coats and in Permasolid® HS Automotive Top Coat 275. The Clear Coats and Top Coats stay VOC compliant in the indicated mixing ratio.

field of application:

Speed Repair

- only for small areas
- do not apply on horizontal areas



Permahyd® Blend-In Additive 9005

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Permahyd® Blend-In Additive 9005 helps to achieve an invisible blend with Permahyd® base coat 280/285/286.

It serves to facilitate blending.



Permacron® Speed Blender 1036

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Permacron® Blend-In Additive 1036 was developed to guarantee easy blending-in of 2K clear coats and top coats.

- easy to use (in its pure form)
- good wetting on all substrates
- very fine fade-out to the old finish

http://www.axaltacoatingsystems.com/content/spieshecker_corporate/en_GB/products/passenger-cars/additives.print.html