Pole Position in Speed.
The Speed-TEC family of products: No system is faster!

Spies Hecker – simply closer.
1. **Patented Technology.**
The patented Axalta technology is turbo-charged for greater speed. It uses both temperature and ambient humidity to accelerate the drying process.

2. **Unbelievably efficient.**
The Speed-TEC line of products, used together with Hi-TEC Base Coat 480, gives your shop the fastest pit-stop time possible, at just 36 minutes. That makes this particular team of products at least 50% faster than comparable products currently on the market. Even without forced drying, process time is still just a little over an hour.

3. **No Bottlenecks.**
The spray booth times can be reduced by at least 25%, opening up time for more jobs.

4. **Shortest idle times for new parts.**
The extremely short flash-off time is what makes the new Speed-TEC Wet-on-Wet Surfacer 5550 so impressive. After only 5 minutes it’s ready to be painted over.

5. **Quick clearcoat drying.**
Speed-TEC Clear Coat 8800 offers turbo-charged drying times. The vehicle can exit the booth after just 10-15 mins. /40°C.

<table>
<thead>
<tr>
<th>Product</th>
<th>Process Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Speed-TEC Clear Coat 8800</td>
<td>Apply, flash-off, dry at 60°C for 12 Min.</td>
</tr>
<tr>
<td>Hi-TEC Base Coat 480</td>
<td>Apply, flash-off, dry at 40°C for 18 Min.</td>
</tr>
<tr>
<td>Speed-TEC Wet-on-Wet Surfacer 5550</td>
<td>Apply, flash-off at 20°C for 6 Min.</td>
</tr>
<tr>
<td>CDC primer</td>
<td></td>
</tr>
</tbody>
</table>

**Total = 36 Min.**

Axalta Speed-TEC technology is the most innovative of its kind on the market today. It offers the quickest turnaround times, significant energy savings and exceptional results.

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