Choose the right Spies Hecker Permasolid® Hardener.

<table>
<thead>
<tr>
<th>Repaired part.</th>
<th>Temperature range.</th>
<th>Hardeners.</th>
</tr>
</thead>
</table>
|                | 15 – 20°C          | VHS 3220 Fast  
HS 3307 Extra Fast |
|                | 20 – 30°C          | VHS 3230 Slow  
HS 3310 Medium |
|                | 30 – 35°C          | VHS 3230 Slow  
HS 3315 Slow |
|                | 20 – 25°C          | VHS 3230 Slow  
HS 3315 Slow |
|                | 25 – 30°C          | VHS 3230 Slow  
VHS 3240 Extra Slow  
HS 3310 Medium  
HS 3315 Slow |
|                | 30 – 35°C          | VHS 3240 Extra Slow  
HS 3315 Slow |
|                | 20 – 35°C          | VHS 3240 Extra Slow  
HS 3315 Slow |

All information contained in this Poster is based on our current Product range. You can find precise information on all Spies Hecker Products in the respective Technical Data Sheet.

Spies Hecker – simply closer.