

The Classic System.

For those who build on reliable results.



Classic

Spies Hecker – simply closer.



An Axalta Coating Systems Brand

The Classic System. Simple, practical and reliable

The dependable solution for your bodyshop, the Classic System combines simple application and reliable results with high quality.



Reliable application.

With its high-quality characteristics, the universal Classic System brings dependable results to vehicle refinishing – from the substrate through to the clear coat. The products work in perfect combination with each other and are easy to apply, ensuring a simple and problem-free application process.

A firm foundation is provided by Permasolid® HS Premium Surfacer 5310 with its outstanding vertical stability and good sanding characteristics.

The proven Permahyd® Base Coat 280/285 is the base coat system. It is remarkable for its simple and reliable application, high colour accuracy and good coverage.

The Permasolid® Clear Coats of the Classic System can be adapted to the precise requirements of the repair: be it for the highest quality standards, universal application or rapid drying.



ColorDialog spectro – for greater speed, simplicity and precision.

The ColorDialog spectro is the perfect instrument for your introduction to digital colour measurement. It makes searching for the right colour formula easier.



The Classic System.

Reliable application.

Permasolid® HS Premium Surfacer 5310.

- 2K surfacer with reliable application characteristics.
- Outstanding sanding properties and build.
- Very long pot life.
- Rapid drying.
- Well suited to IR drying.
- Assurance of good paint flow.

Pigmented surfacer.

Permasolid® HS SpectroFlex Surfacer 5400.

- Pigmented 2K HS surfacer system.
- A variety of shades can be produced with six basic colours.
- Can be used as under-hood paint.
- Suitable as wet-on-wet and sanding surfacer.
- Very quick flash-off.
- Excellent build.

Proven quality.

Permahyd® Base Coat 280/285.

- Simple and reliable application.
- For solid colour and effect finishes.
- Good coverage thanks to high pigmentation.
- Excellent colour accuracy.
- Viscosity can be adjusted with Permahyd® Demineralised Water 6000/6002.
- Unused base coat can be used up later (no pot life).
- Efficient wet-on-wet application.
- Recoatable with any Permasolid® 2K Clear Coat.



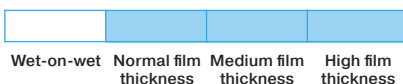
+ VHS Hardener

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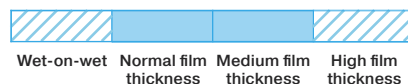


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Wet-on-wet Normal film thickness Medium film thickness High film thickness



Wet-on-wet Normal film thickness Medium film thickness High film thickness

For good flow and high gloss.

Permasolid® HS Clear Coat 8030.

- For a brilliant surface finish.
- Simple application in a single pass without flash-off between coats.
- Good flow.
- Excellent build.
- Can be mixed with any Permasolid® HS or VHS Hardener.

For universal and flexible use.

Permasolid® HS Clear Coat 8055.

- Universal clear coat for all repairs.
- Simple and reliable to apply.
- Flexible in use: for standard repairs such as bumpers, doors or partial resprays in a single pass = 1.5 coats; for full resprays in 2 coats.
- Good build and gloss.
- Easy to polish.
- Can be mixed with any VHS Hardener or with HS Additive 9034.

For rapid results.

Permasolid® HS Optimum Plus Clear Coat 8650.

- Efficient application in a single pass without flash-off between coats.
- Optimal application even in less-than-ideal conditions.
- Very fast drying.
- Well suited to IR dryers.
- Easy to polish.



+ VHS Hardener

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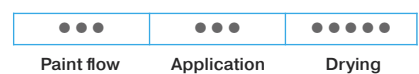
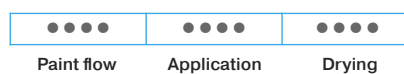
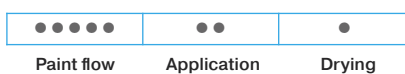


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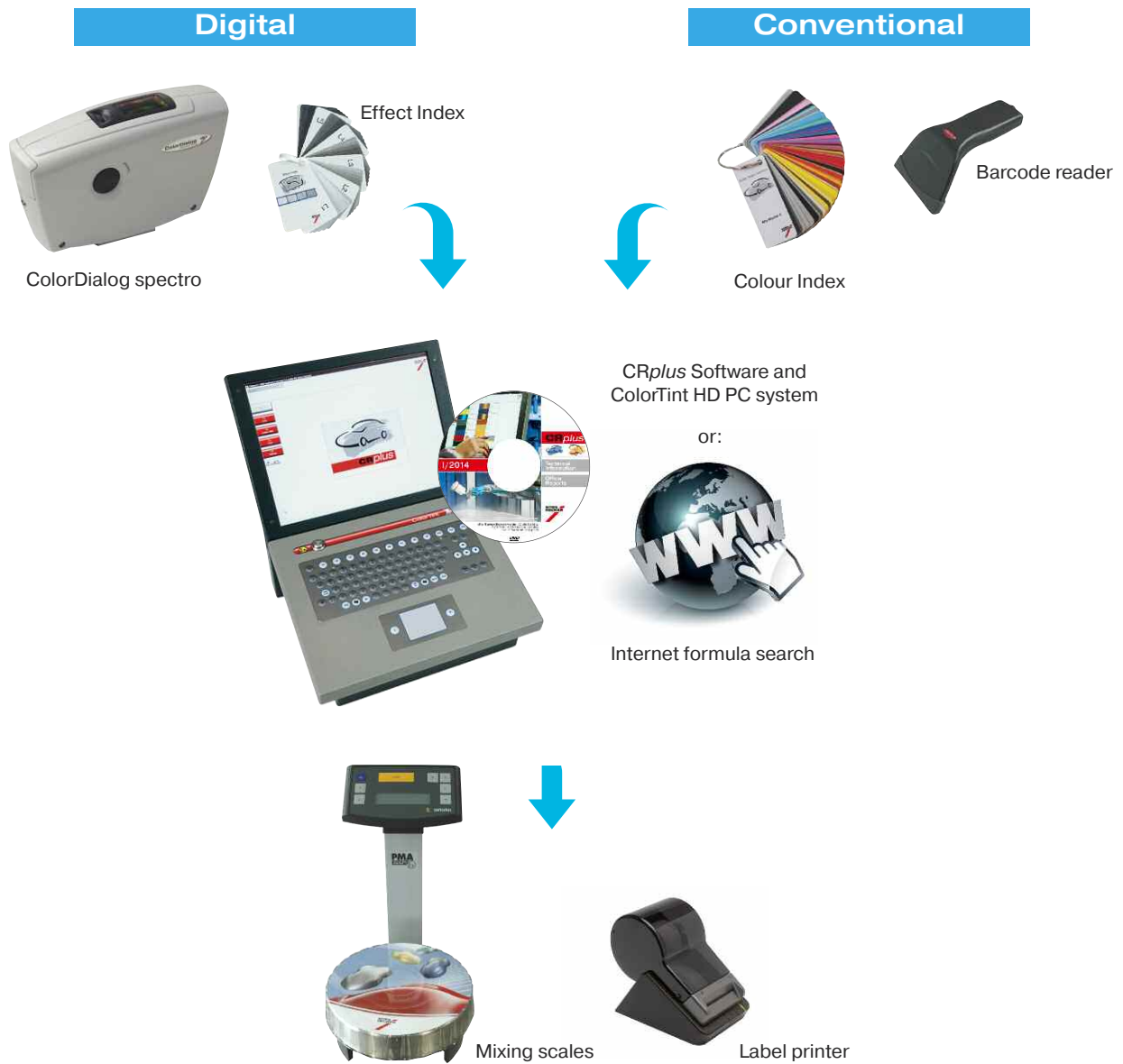


+ VHS Hardener



● = good ●● = good/very good ●●● = very good ●●●● = very good/excellent ●●●●● = excellent

Modern colour management:
From measuring the colour to mixing the finished base coat.



From colour measurement to weighing the colour formula components, with the right equipment, you can significantly boost colour-matching efficiency.



Spies Hecker delivers optimum and practical paint system solutions that make bodyshop work easier and more efficient. With more than 130 years of success behind it, Spies Hecker always puts customers first. High-quality product systems, superior service and targeted training result in more environmentally compatible vehicle refinishing. Based in Cologne, Germany, it is one of the world's leading vehicle refinish brands, and is available in over 76 countries worldwide.

Spies Hecker – simply closer!

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