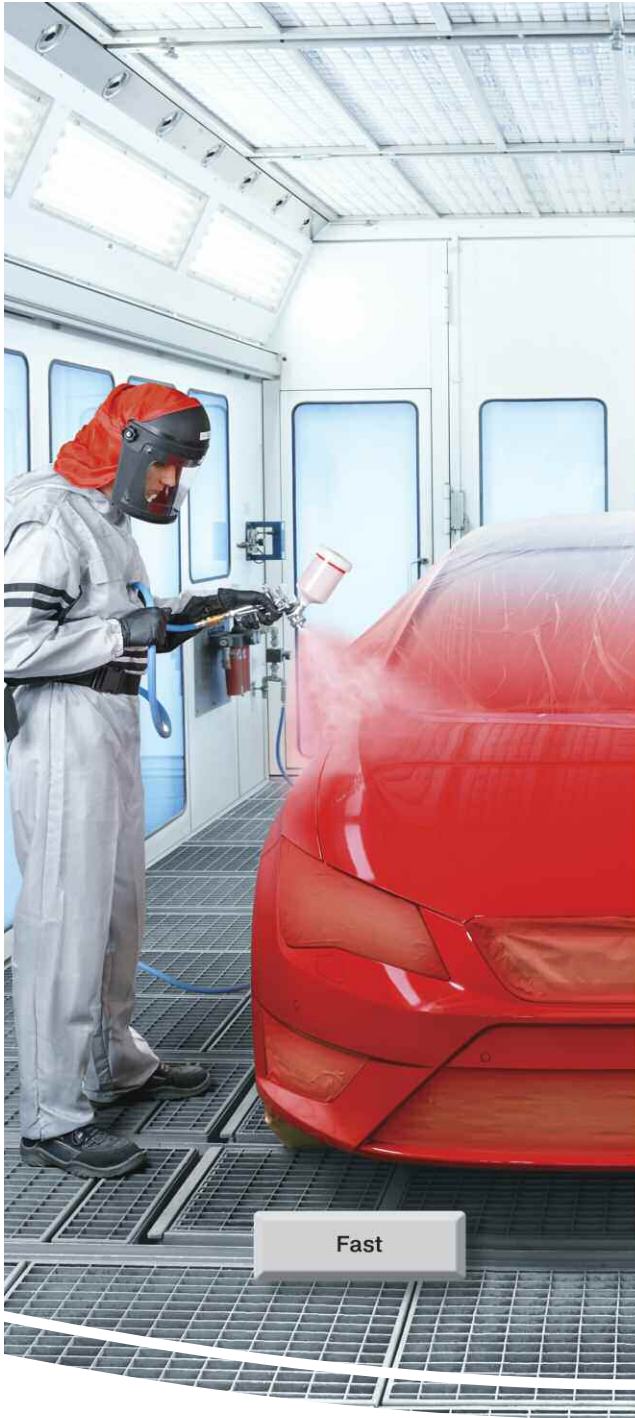


Permahyd[®] 280/285.

Now even more flexible to work with.



Permahyd[®]

Spies Hecker – simply closer.



An Axalta Coating Systems Brand

20

YEARS PERMAHYD®

20 Years of Permahyd® quality.

In 1994, the first Spies Hecker waterborne base coat was launched. When European VOC legislation was implemented in 2007, waterborne paints became standard in all professional bodyshops. Thanks to its low material consumption and high opacity refinishers in over 76 countries value Permahyd® Base Coat 280/285 in their daily work thanks to its low material consumption and high opacity."



Permahyd® 280/285 even more flexible.

Thanks to continuous refinement of the tried-and tested 280/285 mixing tints, Permahyd® 280/285 can now be applied in two different ways. You either opt for efficient application in a single pass without flash-off between coats. Or you prefer a more relaxed process with 2.5 coats and additional flash-off between coats. Both methods work well, which is why it's important to offer both choices.

Permahyd® adapts to your routines.



Permahyd® 280/285.

- 66 mixing colours
- Excellent colour accuracy
- Two application methods
- Straightforward application
- Simple blending-in

Fast and efficient.
1.5 coats

Convenient.
2.5 coats

Make your selection with *CRplus*



**Permahyd®
Demineralised Water 6000**

NEW

**Permahyd® Flex-TEC
Converter 9011**

Part of the mixing formula

- Ensures rapid, efficient processes.
- Application in a single operation = 1.5 coats, wet-on-wet.
- No flash-off between coats needed.
- Low material consumption.
- High opacity.
- Excellent film and effect formation.
- Blending-in with Permahyd® Blend-in Additive 9005.

Ready for use:

Permahyd® 280/285

- Ensures easy, reliable application.
- Two coats with flash-off between coats followed by a final effect coat.
- Easy adjustment of effect coat.
- Work can be continued immediately after flash-off.
 - Dust removal.
 - Elimination of dirt inclusions.
- Simple blending-in without additives.
- Ideal for larger surfaces.

Ready for use:

Permahyd® 250/255

Permahyd® application.

**Fast and efficient.
1.5 coats**

Permahyd® 280/285



Application of Permahyd® Base Coat 280/285 in a single spray pass = 1.5 coats.



Permasolid® HS Clear Coat application in a single spray pass = 1.5 coats.

**Convenient.
2.5 coats**

Permahyd® 250/255



One closed coat of Permahyd® Base Coat 250/255.



Flash-off until matt. Dust particles can be removed.



Application of a uniform wet coat of Permahyd® Base Coat 250/255. Flash-off until matt.



Application of a uniform effect coat with Permahyd® Base Coat 250/255 at a reduced pressure of 1.0 to 1.5 bar.



Permasolid® HS Clear Coat application in 1.5 or 2 coats.

Permahyd® system.

Classic System.

- Priomat® 1K Wash Primer 4085
- Permasolid® HS Premium Surfacer 5310
- Permahyd® Base Coat 280/285 or Base Coat 250/255

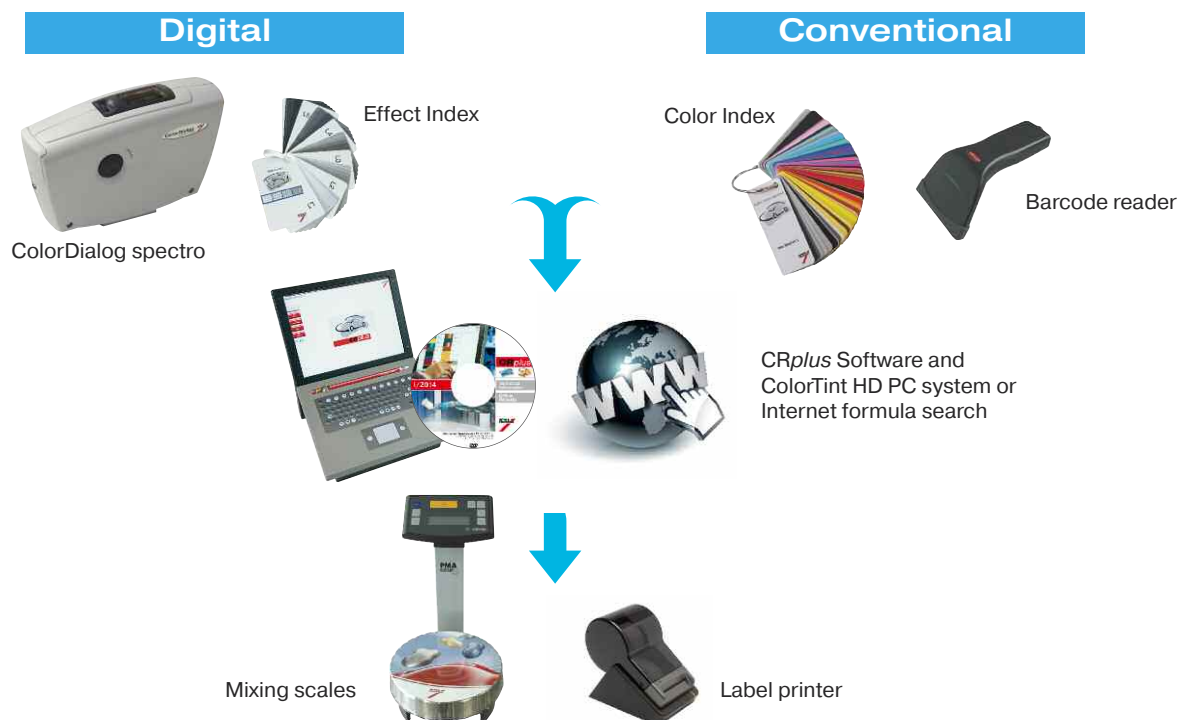
Clear coats

- **Universal and flexible:**
Permasolid® HS Clear Coat 8055 or 8035
- **High-gloss with reliable application:**
Permasolid® HS Clear Coat 8030
- **Fast and efficient:**
Permasolid® HS Optimum Plus Clear Coat 8650



Modern colour management.

From measuring the colour to mixing the finished base coat.



From colour measurement to weighing the colour formula components; with the right equipment, it is possible to significantly boost colour-matching efficiency.



Spies Hecker delivers optimum and practical paint system solutions that make bodyshop work easier and more efficient. With more than 130 years of success behind it, Spies Hecker always puts customers first. High-quality product systems, superior service and targeted training result in more environmentally compatible vehicle refinishing. Based in Cologne, Germany, it is one of the world's leading vehicle refinish brands, and is available in over 76 countries worldwide.

Spies Hecker – simply closer!

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