

# Permaflox®: The requirements determine the system.



## Permasolid® Mixing Concentrates Series 600 + Permaflox® Mixing Concentrates Series 500

PUR	PUR Matt	PUR Texture	Acryl	Alkyd KH	Nitrocellulose NC	Epoxy EP
Binder Series 570	Binder Series 555	Binder Series 560	Binder Series 550	Binder Series 530 Alkyd Additive 9010	Binder Series 520	Binder Series 540
<ul style="list-style-type: none"> <li>Glossy 2K top coat (polyurethane resin)</li> <li>High mechanical and chemical resistance</li> <li>For indoor and outdoor applications</li> <li>Suitable on primed substrates</li> </ul>	<ul style="list-style-type: none"> <li>For extremely matt surfaces</li> <li>2K top coat (polyurethane resin)</li> <li>High mechanical and chemical resistance</li> <li>For indoor and outdoor applications</li> <li>Suitable on primed substrates</li> </ul>	<ul style="list-style-type: none"> <li>For textured surfaces</li> <li>2K top coat (polyurethane resin)</li> <li>High mechanical and chemical resistance</li> <li>For indoor and outdoor applications</li> <li>Suitable on primed substrates</li> </ul>	<ul style="list-style-type: none"> <li>Glossy 2K top coat (polyacrylate-based)</li> <li>For 1-coat application/without primer</li> <li>Apply direct onto steel, aluminium and zinc</li> <li>For indoor and outdoor applications</li> </ul>	<ul style="list-style-type: none"> <li>High-gloss 1K top coat (alkyd/synthetic resin)</li> <li>Suitable for indoors and outdoors</li> <li>Also suitable for rolling and brushing</li> <li>Accelerator 9011 improves complete drying and permits faster recoating</li> </ul>	<ul style="list-style-type: none"> <li>1K top coat (nitrocellulose)</li> <li>Suitable for indoors</li> <li>Quick air drying</li> </ul>	<ul style="list-style-type: none"> <li>2K epoxy system</li> <li>Suitable for special applications in interiors</li> <li>For objects with extreme surface hardness and high mechanical and chemical resistance, e.g. floors, machines</li> </ul>
Matting Agent MA 300				Matting Agent MA 200	Matting Agent MA 200	Matting Agent MA 200
Five degrees of gloss high gloss to matt				Five degrees of gloss high gloss to matt	Four degrees of gloss glossy to matt	Three degrees of gloss glossy to matt
Hardener 3012 fast				Alkyd Accelerator 9011		Epoxy Hardener 3015
5:1 vol. / 5:1 weight	6:1 vol. / 7:1 weight	5:1 vol. / 5:1 weight		20 %		5:1 vol. / 7:1 weight
Hardener 3011		Hardener 3014				
2:1 vol. / 2:1 weight	3:1 vol. / 3:1 weight	4:1 vol. / 5:1 weight	9:1 vol. / 10:1 weight			
Reducer 6015						
2K Reducer 6016 / 6017 fast				1K Reducer 6019		EP Reducer 6018

Substrate pre-treatment: 1K Primer 4510 white / 2K Primer Surfacer 4540 white + Primer Hardener 3013 and 3014



Spies Hecker - simply closer.

