




# Permahyd® **Hi-TEC.** Blend-in - step by step.


## 1 Preparation.

-  Sand by hand (corners and edges)
-  Wet-sand with an eccentric sander
-  Clean

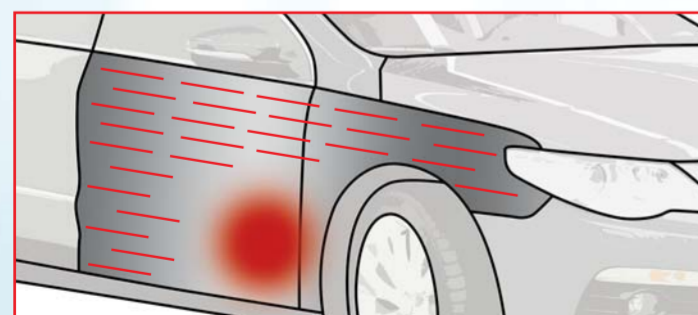
Using suitable sanding materials, generously wet-sand around the patch of surfacer. Then clean thoroughly with Silicone Remover 7010/7080.





## 2 Blender application.

-  Apply 1 full coat of blender at 2 bar

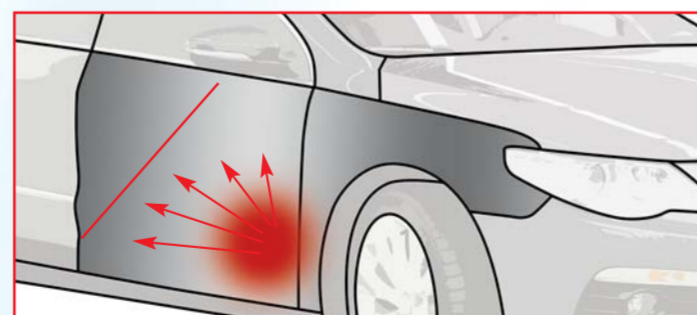
At a slight distance, apply Permahyd® Hi-TEC Blender 1050 around the repair spot. The blender must not be allowed to flash off.





## 3 Blend in base coat.

-  Apply 1.5 coats of base coat at 2 bar
-  Flash off

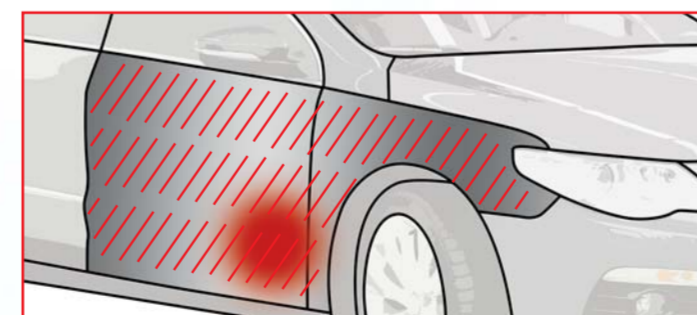
Using semicircular hand motions at a slightly greater distance, blend Permahyd® Hi-TEC Base Coat 480 into the still wet area prepared with Permahyd® Hi-TEC Blender 1050. Make sure to create a diagonal fade-out zone. Overpaint the repair spot with 1.5 coats (full coat and effect coat) in a single spray pass.



## 4 Clear coat application.

-  Apply 1.5 coats of clear coat at 2-2.5 bar
-  Flash off

Apply Spies Hecker Permasolid® Clear Coat to the entire repair spot. Leave to flash off for 5-10 minutes and then dry in accordance with the Technical Data Sheet.



## 5 Immaculate finish.

- Blending-in is
- simple
  - quick
  - effective



Spies Hecker – simply closer.

