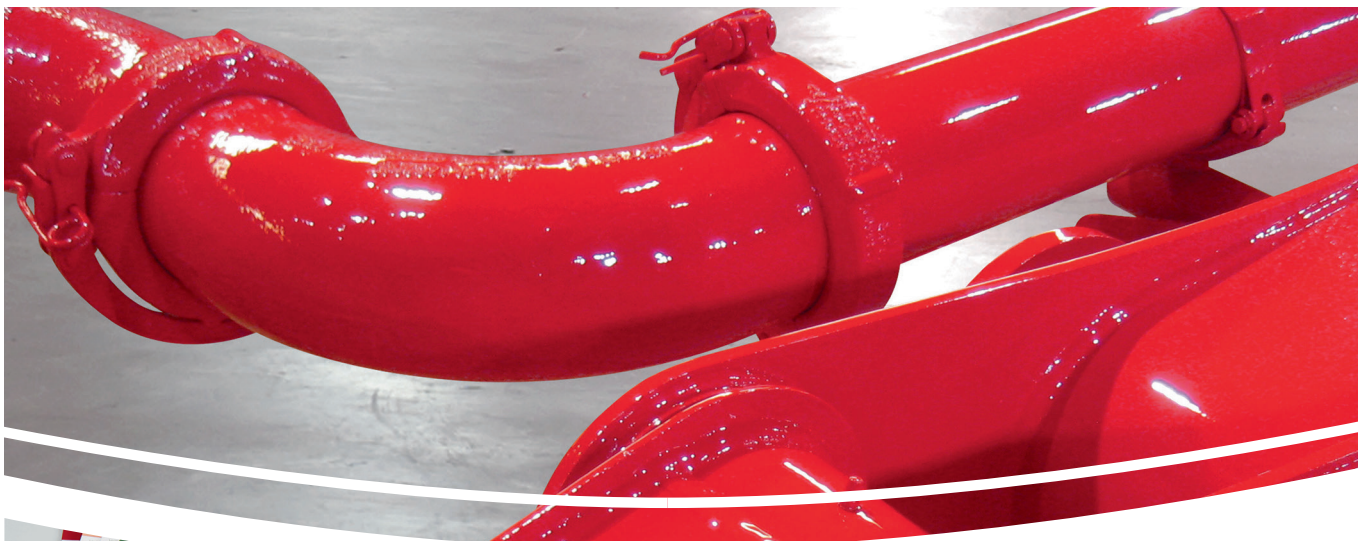


# Easy application, perfect results.

## Permafleet® Industry for Professionals.



### Identifying colours the easy way.

#### Gloss and texture fandecks.

These fans give you a rapid impression of the varied degrees of gloss and effects possible with Permafleet® Industry.

#### Permafleet® Color Index.

Reference resource encompassing over 3000 colours on extra-large colour chips. They contain all truck and standard colours as well as many house colours. With the colour number on the reverse, you can quickly find the matching mixing formula in Phoenix.

#### Digital colour measurement.

If you often have to look for unfamiliar colours, you get extra help with the spectrophotometer ColorDialog in combination with the web-based software Phoenix.

## Permafleet® Industry for Professionals.

More and more bodyshops are including the painting of industrial objects in their services. The requirements involved are very varied, ranging from the coating of different substrates to requests for certain degrees of gloss or effects.

The Permafleet® Industry system adapts flexibly to the specific application and makes do with a limited range of products.

### A match for each application.

#### Permafleet® Industry adheres to many substrates.

- Steel
- Zinc
- Aluminium
- Coated or precoated surfaces, e.g. coil coatings, powder coatings
- Wood
- Mineral substrates, e.g. concrete, roof tiles, floor/wall tiles
- Copper/brass
- Plastics

#### Permafleet® Industry makes widely differing effects and degrees of gloss possible.

- From smooth to textured.
- From high-gloss to dull matt.

Spies Hecker – simply closer.



# The system depends on the application.

## PUR

**Permafleet® Industry PUR Top Coat 570.**  
**Permafleet® Industry PUR Matt Top Coat 555.**  
**Permafleet® Industry PUR Structure Top Coat 560.**

- 2K topcoat (polyurethane).
- High mechanical and chemical resistance.
- For interior and exterior applications.
- Suitable on primed substrates.
- PUR: five degrees of gloss are possible, from high-gloss to matt.
- PUR Matt for extremely matt surfaces.
- PUR Structure for textured surfaces.

## Acryl

**Permafleet® Industry Acryl Plus Top Coat 575.**

- Glossy 2K topcoat (polyacrylate).
- Very high UV-stability.
- Five degrees of gloss, from high-gloss to matt.

## Single-stage Acryl

**Permafleet® Industry Acryl DTM Top Coat 550.**

- Glossy 2K topcoat (polyacrylate).
- For single-stage application without primer.
- Applied straight onto steel, aluminium and galvanised substrates.
- For interior and exterior applications.
- Five degrees of gloss, from high-gloss to matt.

## Stonechip

**Permafleet® Industry Stonechip Top Coat 515.**

- 2K topcoat (polyacrylate).
- High mechanical strength.
- Optimised for application with large devices.

## IRON MICA

**Permafleet® Industry Iron Mica Top Coat 510.**

- 2K topcoat (polyacrylate).
- High mechanical and chemical resistance.
- Typical gloss and effect formation.

## Alkyd/synthetic resin

**Permafleet® Industry Alkyd Top Coat 530.**

- High-gloss 1K topcoat (alkyd/synthetic resin).
- Suitable for interior and exterior applications.
- Also suitable for rolling and brushing.
- Synthetic resin accelerator improves hard drying and makes surface recoatable faster.
- Five degrees of gloss, from high-gloss to matt.

## Epoxy

**Permafleet® Industry Epoxy Top Coat 540.**

- 2K epoxy system.
- Suitable for special applications in interiors.
- For objects with extreme surface hardness and high mechanical and chemical resistance, e.g. floors, machines.
- Three degrees of gloss, from glossy to matt.

## Nitrocellulose

**Permafleet® Industry NC Top Coat 520.**

- 1K topcoat (nitrocellulose).
- Suitable for interiors.
- Rapid air drying.
- Four degrees of gloss, from glossy to matt.

## 1K Acryl

**Permafleet® Industry 1K Acryl Top Coat 525.**

- 1K topcoat (acrylic-based).
- Suitable for interior and exterior applications.
- Very rapid air drying.
- Five degrees of gloss, from high-gloss to matt.

